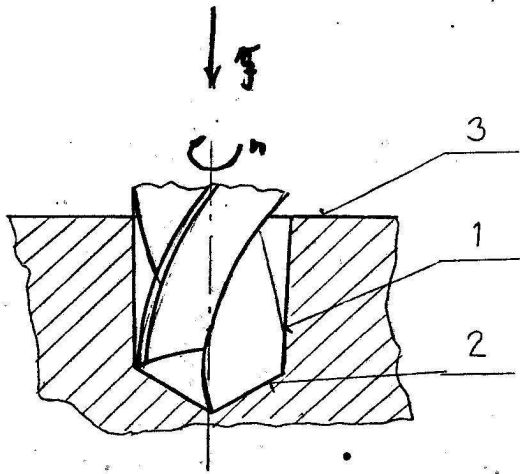


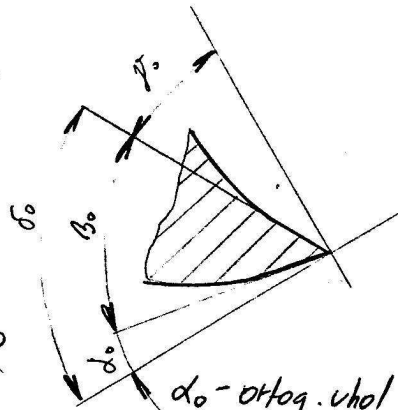
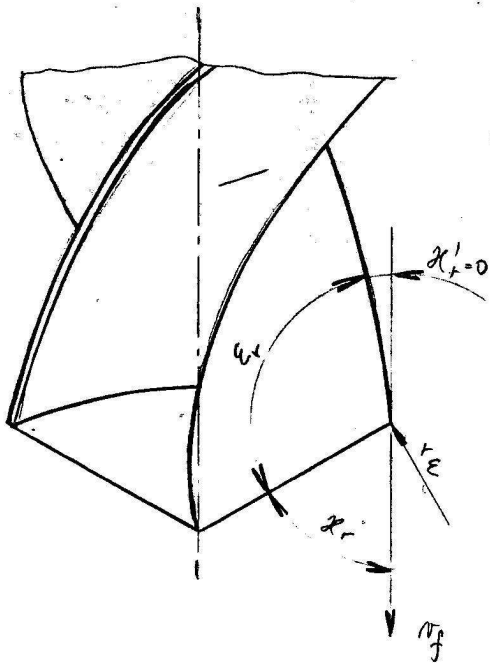
Skruťovicový vrták



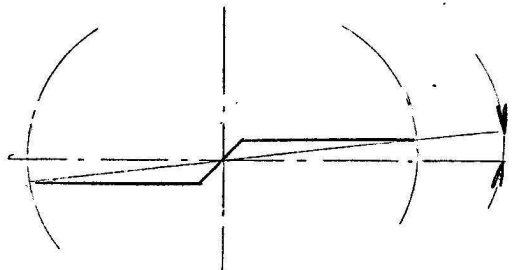
$$A_f = f \cdot 2n$$

- 1 - obrobená plocha
- 2 - plocha ~~1222~~ prechodová  
obrátaná
- 3 - neobrobená plocha

Geometria rezneho klinu



- $\alpha_0$  - ortog. uhol chrbta
- $\beta_0$  - -11- uhol rezn. klina
- $\gamma_0$  - -11- uhol čela
- $\delta_0$  - -11- uhol reznej hrany



- $\alpha_s$  - uhol nastavenia rez. hrany
- $\epsilon_r$  - uhol hrany
- $\lambda_s$  - uhol sklouvi rez. hrany